



Olympus Thread Gain SD

Thread Gain SD is a dark, chlorine free metalworking fluid. The oil is made safer with a high flash point base oil. This oil provides oiliness, extreme pressure, anti-weld, and lubricity all in the same package giving the user a potent weapon in the fight against higher costs and reduced profits.

Thread Gain SD works well in operations of all ferrous metals, especially stainless and difficult alloys. Use on copper and brass is not recommended because of the active sulfur.

Typical Specifications

VISCOSITY @ 100°F	150
FLASH POINT @ 100°F	450
COPPER CORROSION, ASTM	4b
ACTIVE SULFUR	Present
CHLORINE, % WT	None
LUBRICITY	Present

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