

# Safety Data Sheet



## SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

### Bright-Cut Metalworking Fluid AH, AM, NM

**Product Use:** Metal Working Fluid  
**Product Number(s):** 233944, 233945, 233946

**Company Identification**  
Chevron Products Company  
a division of Chevron U.S.A. Inc.  
6001 Bollinger Canyon Rd.  
San Ramon, CA 94583  
United States of America  
www.chevronlubricants.com

**Transportation Emergency Response**  
CHEMTREC: (800) 424-9300 or (703) 527-3887

**Health Emergency**  
Chevron Emergency Information Center: Located in the USA. International collect calls accepted. (800) 231-0623 or (510) 231-0623

**Product Information**  
email : lubemsds@chevron.com  
Product Information: 1 (800) 582-3835, LUBETEK@chevron.com

## SECTION 2 HAZARDS IDENTIFICATION

**CLASSIFICATION:** Not classified as hazardous according to 29 CFR 1910.1200 (2012).

**HAZARDS NOT OTHERWISE CLASSIFIED:** Heating may release highly toxic and flammable hydrogen sulfide (H<sub>2</sub>S). Do not attempt rescue without supplied-air respiratory protection.

## SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

COMPONENTS	CAS NUMBER	AMOUNT
Highly refined mineral oil (C15 - C50)	Mixture	70 - 99 %weight

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

**Eye:** No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.

**Skin:** No specific first aid measures are required. As a precaution, remove clothing and shoes if contaminated. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.

**Ingestion:** No specific first aid measures are required. Do not induce vomiting. As a precaution, get medical advice.

**Inhalation:** No specific first aid measures are required. If exposed to excessive levels of material in the air, move the exposed person to fresh air. Get medical attention if coughing or respiratory discomfort occurs. If exposure to hydrogen sulfide (H<sub>2</sub>S) gas is possible during an emergency, wear an approved, positive pressure air-supplying respirator. Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

### Most important symptoms and effects, both acute and delayed

#### IMMEDIATE HEALTH EFFECTS

**Eye:** Not expected to cause prolonged or significant eye irritation.

**Skin:** Contact with the skin is not expected to cause prolonged or significant irritation. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin.

**Ingestion:** Not expected to be harmful if swallowed.

**Inhalation:** Not expected to be harmful if inhaled. Contains a petroleum-based mineral oil. May cause respiratory irritation or other pulmonary effects following prolonged or repeated inhalation of oil mist at airborne levels above the recommended mineral oil mist exposure limit. Symptoms of respiratory irritation may include coughing and difficulty breathing. Hydrogen sulfide has a strong rotten-egg odor. However, with continued exposure and at high levels, H<sub>2</sub>S may deaden a person's sense of smell. If the rotten egg odor is no longer noticeable, it may not necessarily mean that exposure has stopped. At low levels, hydrogen sulfide causes irritation of the eyes, nose, and throat. Moderate levels can cause headache, dizziness, nausea, and vomiting, as well as coughing and difficulty breathing. Higher levels can cause shock, convulsions, coma, and death. After a serious exposure, symptoms usually begin immediately.

The U.S. National Institute for Occupational Safety and Health (NIOSH) considers air concentrations of hydrogen sulfide gas greater than 100 ppm to be Immediately Dangerous to Life and Health (IDLH).

**DELAYED OR OTHER HEALTH EFFECTS:** Not classified

### Indication of any immediate medical attention and special treatment needed

**Note to Physicians:** Administration of 100% oxygen and supportive care is the preferred treatment for poisoning by hydrogen sulfide gas. For additional information on H<sub>2</sub>S, see Chevron MSDS No. 301.

## SECTION 5 FIRE FIGHTING MEASURES

**EXTINGUISHING MEDIA:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

### PROTECTION OF FIRE FIGHTERS:

**Fire Fighting Instructions:** This material will burn although it is not easily ignited. See Section 7 for proper handling and storage. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

**Combustion Products:** Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion. Combustion may form oxides of: Aldehydes, Hydrogen Sulfide, Sulfur.

## SECTION 6 ACCIDENTAL RELEASE MEASURES

**Protective Measures:** Eliminate all sources of ignition in vicinity of spilled material.

**Spill Management:** Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

**Reporting:** Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

## SECTION 7 HANDLING AND STORAGE

**General Handling Information:** Avoid contaminating soil or releasing this material into sewage and drainage systems and bodies of water.

**Precautionary Measures:** Do not breathe oil mist at concentrations above the recommended mineral oil mist exposure limit. Do not breathe gas. Wash thoroughly after handling.

**Unusual Handling Hazards:** Toxic quantities of hydrogen sulfide (H<sub>2</sub>S) may be present in storage tanks and bulk transport vessels which contain or have contained this material. Persons opening or entering these compartments should first determine if H<sub>2</sub>S is present. See Exposure Controls/Personal Protection -Section 8. Do not attempt rescue of a person over exposed to H<sub>2</sub>S without wearing approved supplied-air or self-contained breathing equipment. If there is a potential for exceeding one-half the occupational exposure standard, monitoring of hydrogen sulfide levels is required. Since the sense of smell cannot be relied upon to detect the presence of H<sub>2</sub>S, the concentration should be measured by the use of fixed or portable devices.

**Static Hazard:** Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

**Container Warnings:** Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

## SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

### GENERAL CONSIDERATIONS:

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

### ENGINEERING CONTROLS:

Use in a well-ventilated area.

### PERSONAL PROTECTIVE EQUIPMENT

**Eye/Face Protection:** No special eye protection is normally required. Where splashing is possible, wear safety glasses with side shields as a good safety practice.

**Skin Protection:** No special protective clothing is normally required. Where splashing is possible, select protective clothing depending on operations conducted, physical requirements and other substances in the workplace. Suggested materials for protective gloves include: 4H (PE/EVAL), Nitrile Rubber, Silver Shield, Viton.

**Respiratory Protection:** No respiratory protection is normally required.

If material is heated and emits hydrogen sulfide, determine if airborne concentrations are below the occupational exposure limit for hydrogen sulfide. If not, wear an approved positive pressure air-supplying respirator. For more information on hydrogen sulfide, see Chevron MSDS No. 301. If user operations generate an oil mist, determine if airborne concentrations are below the occupational exposure limit for mineral oil mist. If not, wear an approved respirator that provides adequate protection from the measured concentrations of this material. For air-purifying respirators use a particulate cartridge.

Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

#### Occupational Exposure Limits:

Component	Agency	TWA	STEL	Ceiling	Notation
Highly refined mineral oil (C15 - C50)	ACGIH	5 mg/m3	10 mg/m3	--	--
Highly refined mineral oil (C15 - C50)	OSHA Z-1	5 mg/m3	--	--	--

Consult local authorities for appropriate values.

### SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

**Attention:** the data below are typical values and do not constitute a specification.

**Color:** Light to Brown

**Physical State:** Liquid

**Odor:** Petroleum odor

**Odor Threshold:** No data available

**pH:** Not Applicable

**Vapor Pressure:** <0.01 mmHg (Estimated) @ 37.8 °C (100 °F)

**Vapor Density (Air = 1):** >1 (Estimated)

**Initial Boiling Point:** 315°C (599°F) (Estimated)

**Solubility:** Soluble in hydrocarbons; insoluble in water

**Freezing Point:** Not Applicable

**Melting Point:** No data available

**Density:** 0.8655 kg/l - 0.89 kg/l @ 15°C (59°F) (Typical)

**Viscosity:** 35 mm<sup>2</sup>/s @ 40°C (104°F) Minimum

**Evaporation Rate:** No data available

**Decomposition temperature:** No data available

**Octanol/Water Partition Coefficient:** No data available

#### FLAMMABLE PROPERTIES:

**Flammability (solid, gas):** No Data Available

**Flashpoint:** (Cleveland Open Cup) 180 °C (356 °F) Minimum

**Autoignition:** No data available

**Flammability (Explosive) Limits (% by volume in air):** Lower: Not Applicable Upper: Not Applicable

### SECTION 10 STABILITY AND REACTIVITY

**Reactivity:** May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

**Chemical Stability:** This material is considered stable under normal ambient and anticipated storage and

handling conditions of temperature and pressure.

**Incompatibility With Other Materials:** Not applicable

**Hazardous Decomposition Products:** Alkyl Mercaptans (Elevated temperatures), Sulfur Dioxide (Elevated temperatures), Hydrogen Sulfide (Elevated temperatures)

**Hazardous Polymerization:** Hazardous polymerization will not occur.

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

**Serious Eye Damage/Irritation:** The eye irritation hazard is based on evaluation of data for product components.

**Skin Corrosion/Irritation:** The skin irritation hazard is based on evaluation of data for product components.

**Skin Sensitization:** The skin sensitization hazard is based on evaluation of data for product components.

**Acute Dermal Toxicity:** The acute dermal toxicity hazard is based on evaluation of data for product components.

**Acute Oral Toxicity:** The acute oral toxicity hazard is based on evaluation of data for product components.

**Acute Inhalation Toxicity:** The acute inhalation toxicity hazard is based on evaluation of data for product components.

**Acute Toxicity Estimate:** Not Determined

**Germ Cell Mutagenicity:** The hazard evaluation is based on data for components or a similar material.

**Carcinogenicity:** The hazard evaluation is based on data for components or a similar material.

**Reproductive Toxicity:** The hazard evaluation is based on data for components or a similar material.

**Specific Target Organ Toxicity - Single Exposure:** The hazard evaluation is based on data for components or a similar material.

**Specific Target Organ Toxicity - Repeated Exposure:** The hazard evaluation is based on data for components or a similar material.

### ADDITIONAL TOXICOLOGY INFORMATION:

This product contains petroleum base oils which may be refined by various processes including severe solvent extraction, severe hydrocracking, or severe hydrotreating. None of the oils requires a cancer warning under the OSHA Hazard Communication Standard (29 CFR 1910.1200). These oils have not been listed in the National Toxicology Program (NTP) Annual Report nor have they been classified by the International Agency for Research on Cancer (IARC) as; carcinogenic to humans (Group 1), probably carcinogenic to humans (Group 2A), or possibly carcinogenic to humans (Group 2B).

These oils have not been classified by the American Conference of Governmental Industrial Hygienists (ACGIH) as: confirmed human carcinogen (A1), suspected human carcinogen (A2), or confirmed animal carcinogen with unknown relevance to humans (A3).

## SECTION 12 ECOLOGICAL INFORMATION

### ECOTOXICITY

This material is not expected to be harmful to aquatic organisms.

The product has not been tested. The statement has been derived from the properties of the individual components.

### MOBILITY

No data available.

### PERSISTENCE AND DEGRADABILITY

This material is not expected to be readily biodegradable. The biodegradability of this material is based on an evaluation of data for the components or a similar material.

The product has not been tested. The statement has been derived from the properties of the individual components.

### POTENTIAL TO BIOACCUMULATE

Bioconcentration Factor: No data available.

Octanol/Water Partition Coefficient: No data available

## SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. Oil collection services are available for used oil recycling or disposal. Place contaminated materials in containers and dispose of in a manner consistent with applicable regulations. Contact your sales representative or local environmental or health authorities for approved disposal or recycling methods.

## SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

**DOT Shipping Description:** NOT REGULATED AS A HAZARDOUS MATERIAL UNDER 49 CFR

**IMO/IMDG Shipping Description:** NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER THE IMDG CODE

**ICAO/IATA Shipping Description:** NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:**  
Not applicable

## SECTION 15 REGULATORY INFORMATION

<b>EPCRA 311/312 CATEGORIES:</b>	1. Immediate (Acute) Health Effects:	NO	
	2. Delayed (Chronic) Health Effects:		NO
	3. Fire Hazard:		NO
	4. Sudden Release of Pressure Hazard:	NO	
	5. Reactivity Hazard:		NO

### REGULATORY LISTS SEARCHED:

01-1=IARC Group 1	03=EPCRA 313
01-2A=IARC Group 2A	04=CA Proposition 65
01-2B=IARC Group 2B	05=MA RTK
02=NTP Carcinogen	06=NJ RTK
	07=PA RTK

No components of this material were found on the regulatory lists above.

**CHEMICAL INVENTORIES:**

All components comply with the following chemical inventory requirements: DSL (Canada), ENCS (Japan), IECSC (China), KECI (Korea), PICCS (Philippines), TSCA (United States).

One or more components does not comply with the following chemical inventory requirements: AICS (Australia), EINECS (European Union).

**NEW JERSEY RTK CLASSIFICATION:**

Under the New Jersey Right-to-Know Act L. 1983 Chapter 315 N.J.S.A. 34:5A-1 et. seq., the product is to be identified as follows: PETROLEUM OIL (Cutting oil)

**SECTION 16 OTHER INFORMATION**

**NFPA RATINGS:** Health: 2 Flammability: 1 Reactivity: 0

**HMIS RATINGS:** Health: 0 Flammability: 1 Reactivity: 0  
(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, \*-Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

**REVISION STATEMENT:** This revision updates the following sections of this Safety Data Sheet: 2,4,5,7,8,9,10,15,16

**Revision Date:** June 21, 2018

**ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:**

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
GHS - Globally Harmonized System	CAS - Chemical Abstract Service Number
ACGIH - American Conference of Governmental Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	SDS - Safety Data Sheet
HMIS - Hazardous Materials Information System	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration
NCEL - New Chemical Exposure Limit	EPA - Environmental Protection Agency
SCBA - Self-Contained Breathing Apparatus	

Prepared according to the 29 CFR 1910.1200 (2012) by Chevron Energy Technology Company, 6001 Bollinger Canyon Road, San Ramon, CA 94583.

**The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.**

